



*“Compounding for the Best”*

## GR-1409

Application: High flow, high impact rigid PVC based compound. It is suitable for injection molding of the large parts.

### PRODUCT SPECIFICATIONS

Property	Units	Value	Test Method
Durometer	Shore D	85	ASTM D2240
Specific Gravity	N/A	1.30(±0.03)	ASTM D792
Tensile Strength	psi	6000 min	ASTM D638
Flammability, 1/16”	V-0	Pass	UL 94
Flexural Modulus	psi	400,000 min	ASTM D790
Melt Index, 190°C/20 kg	gm/10min	7.0	
Notched Izod, 73°F@.125”	ft-lbf/in	13 min	ASTM D256
Falling Weight, 73°F@.125”	in.-lb/mil	2.0 min	ASTM D4226

**Our Staff is available to answer questions and provide technical assistance at  
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